

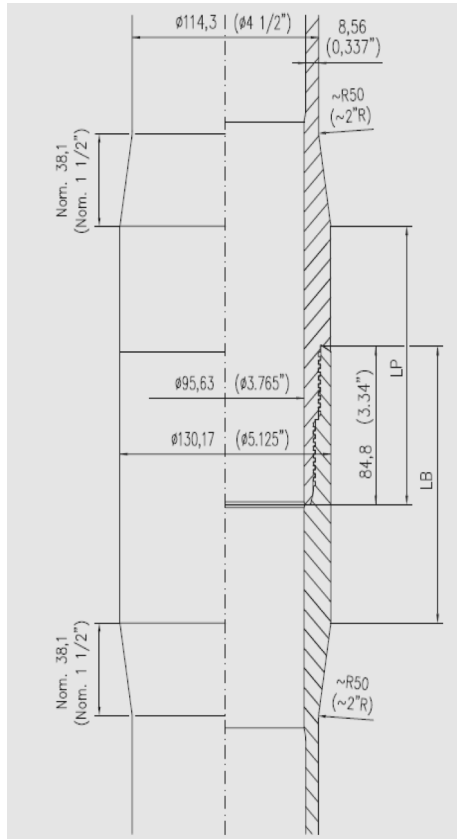


**Upset Drill Pipe Tubing**

**4.500" X 15.50 lb/ft TPS Multiseal TS-6**

# Upset Drill Pipe Tubing

## 4.500" X 15.50 lb/ft TPS Multiseal TS-6



Specification	
OEM	TPS Technitube
Country of Origin	Germany
Nominal Tubing OD	4 ½" (4.500")
Drift Size	3.701"
Steel Grade	L-80
Nominal Weight	15.50 lb/ft
Nominal Wall Thickness	0.337"
Nominal ID	3.826"
Connection Length	(LP -Length Pin) (LB – Length Box) LB Minimum = LP – 0.38"
Connection Make Up Loss	3.34"
Manufacturing Criteria	API 5CT

Tubing Capacities		
Body Yield Strength	353,000 lbs	1570 kN
API Collapse	11,080 psi	764 bar
Internal Yield	10,400 psi	723 bar
Joint Strength	378,000 lbs	1681 kN

### Connection Specifications

Connection	TPS Multiseal TS-6	Compatible With	4 ½" PHG 4 ½" RTS-6 4 ½" BTS-6 4 ½" HITS-HD
OD	5.125"	ID	3.765"
	3.72"	Minimum	
	4.97"	Standard	1 recut
	6.23"	Type 2	2 recut
	7.49"	Type 3	3 recut
Minimum Make Up Torque	6,000 lb/ft	8130 N m	
Optimum Make Up Torque	6,750 lb/ft	9150 N m	
Maximum Make Up Torque	7,500 lb/ft	10170 N m	
Connection Tensile Efficiency	107%	Inspection Criteria	API 5A5, API 5CT

# Our Locations

## SALTIRE ENERGY HUB

Badentoy Crescent, Portlethen

Aberdeen, AB12 4YD

[enquiries@saltire-energy.com](mailto:enquiries@saltire-energy.com)

+44 (0)1224 872228

+44 (0)1224 897541

## FAR EAST

No.20 Tuas Ave 10, Singapore, 639144

[enquiries@saltire-energy.com](mailto:enquiries@saltire-energy.com)

+44 (0)1224 872228

+44 (0)1224 897541

## MIDDLE EAST

Musaffah, Abu Dhabi, 53161

[enquiries@saltire-energy.com](mailto:enquiries@saltire-energy.com)

+44 (0)1224 872228

+44 (0)1224 897541

## NORWAY

Hamrasletta 5, 4056 Tanager, Stavanger

[enquiries@saltire-energy.com](mailto:enquiries@saltire-energy.com)

+44 (0)1224 872228

+44 (0)1224 897541

