

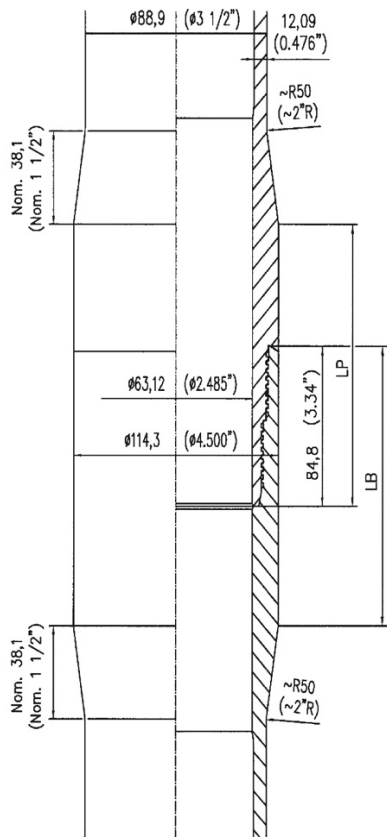


Upset Drill Pipe Tubing

3.500" X 15.8 lb/ft TPS Multiseal TS-6

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Specification	
OEM	TPS Technitube
Country of Origin	Germany
Nominal Tubing OD	3.500"
Drift Size	2.423"
Steel Grade	C-95SS
Nominal Weight	15.8 lb/ft
Nominal Wall Thickness	0.476"
Nominal ID	2.548"
Connection Length	(LP -Length Pin) (LB – Length Box) LB Minimum = LP – 0.43"
Connection Make Up Loss	3.34"
Manufacturing Criteria	API 5CT

Tubing Capacities		
Body Yield Strength	430,000 lbs	1915 kN
API Collapse	22,330 psi	1540 bar
Internal Yield	22,610 psi	1559 bar
Joint Strength	456,000 lbs	2027 kN

Connection Specifications

Connection	TPS MULTISEAL TS-6	Compatible With	3 1/2" PH6 3 1/2" RTS-6 3 1/2" BTS-6 3 1/2" HITS-HD
OD	4.500"	ID	2.485"
Connection Length	LP-Length Pin	LB – Length Box	LB Minimum = LP – 0.53"
	3.87"	Minimum	
	5.13"	Standard	1 recut
	6.39"	Type 2	2 recut
	7.65"	Type 3	3 recut
Minimum Make Up Torque	6,400 lb/ft	8680 N m	
Optimum Make Up Torque	7,200 lb/ft	9760 N m	
Maximum Make Up Torque	8000 lb/ft	10850 N m	
Connection Tensile Efficiency	114.5%	Inspection Criteria	API 5A5, API 5CT

The information on this specification sheet is provided for illustration purposes only and is taken from information available from the manufacturer and other public sources. Saltire Energy Limited accepts no responsibility or liability for the accuracy of the information provided or for any error, omission or misstatement.

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