

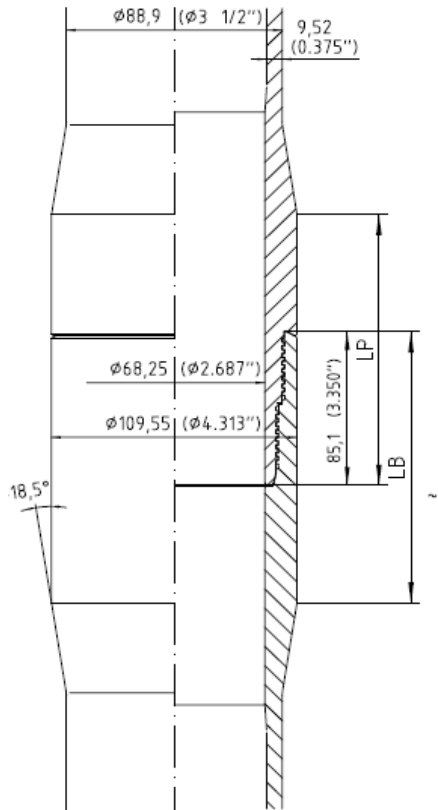


Upset Drill Pipe Tubing

3.500" X 12.95 lb/ft TPS Multiseal TS-6

Upset Drill Pipe Tubing

1.315" X 1.80 lb/ft TPS Multiseal TS-6



Specification	
OEM	TPS Technitube
Country of Origin	Germany
Nominal Tubing OD	3.500"
Drift Size	2.625"
Steel Grade	L-80
Nominal Weight	12.95 lb/ft
Nominal Wall Thickness	0.375"
Nominal ID	2.750"
Connection Length	(LP -Length Pin) (LB – Length Box) LB Minimum = LP – 0.43"
Connection Make Up Loss	3.35"
Manufacturing Criteria	API 5CT

Tubing Capacities		
Body Yield Strength	295,000 lbs	1314 kN
API Collapse	15,310 psi	1056 bar
Internal Yield	15,000 psi	1034 bar
Joint Strength	351,000 lbs	1562 kN

Connection Specifications

Connection	TPS MULTISEAL TS-6	Compatible With	3 ½" PH6 3 ½" RTS-6 3 ½" BTS-6 3 ½" HITS-HD
OD	4.313"	ID	2.687"
Connection Length	LP-Length Pin	LB – Length Box	LB Minimum = LP – 0.43"
	3.77"	Minimum	
	5.03"	Standard	1 recut
	6.28"	Type 2	2 recut
	7.54"	Type 3	3 recut
Minimum Make Up Torque	5,500 lb/ft	7460 N m	
Optimum Make Up Torque	6,190 lb/ft	8390 N m	
Maximum Make Up Torque	6,880 lb/ft	9330 N m	
Connection Tensile Efficiency	119%	Inspection Criteria	API 5A5, API 5CT

The information on this specification sheet is provided for illustration purposes only and is taken from information available from the manufacturer and other public sources. Saltire Energy Limited accepts no responsibility or liability for the accuracy of the information provided or for any error, omission or misstatement.

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