

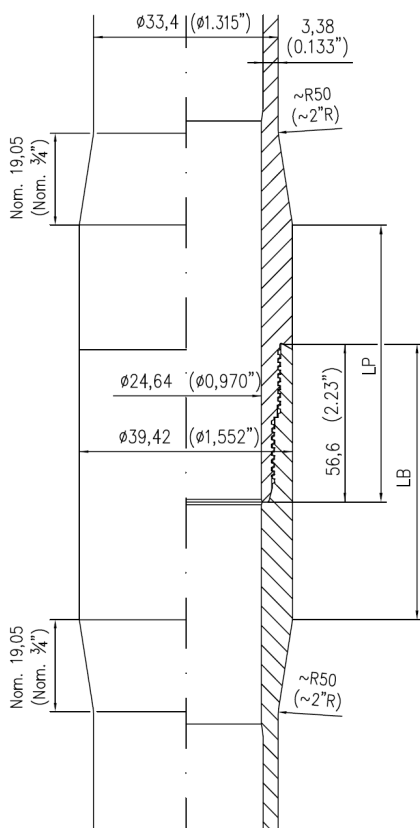


Upset Drill Pipe Tubing

1.315" X 1.80 lb/ft TPS Multiseal TS-8

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Specification	
OEM	TPS Technitube
Country of Origin	Germany
Nominal Tubing OD	1.315"
Drift Size	0.955"
Steel Grade	L-80
Nominal Weight	1.80 lb/ft
Nominal Wall Thickness	0.133"
Nominal ID	1.049"
Connection Length	(LP -Length Pin) (LB – Length Box) LB Minimum = LP – 0.18"
Connection Make Up Loss	2.23"
Manufacturing Criteria	API 5CT

Tubing Capacities		
Body Yield Strength	40,000 lbs	178 kN
API Collapse	14,550 psi	1003 bar
Internal Yield	14,160 psi	977 bar
Joint Strength	45,600 lbs	203 kN

Connection Specifications			
Connection	TPS MULTISEAL TS-8	Compatible With	1" Hyd CS
OD	1.552"	ID	0.970"
Connection Length	2.40"	Minimum	
	3.24"	Standard	1 recut
	4.08"	Type 2	2 recut
	4.92"	Type 3	3 recut
Minimum Make Up Torque	400 lb/ft	540 N m	
Optimum Make Up Torque	450 lb/ft	610 N m	
Maximum Make Up Torque	500 lb/ft	680 N m	
Connection Tensile Efficiency	114%	Inspection Criteria	API 5A5, API 5CT

The information on this specification sheet is provided for illustration purposes only and is taken from information available from the manufacturer and other public sources. Saltire Energy Limited accepts no responsibility or liability for the accuracy of the information provided or for any error, omission or misstatement.

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